

## Chelfix Bitumen 40SB 2K

Bitumen-Rubber Based,  
Two Component Waterproofing Material



TS EN 15814+A2

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**Product Description** Two component, waterproofing material based on polymer bitumen-rubber based, cracked, applied from the positive side.

**Areas of Usage**

- In Terrace,
- In the basement and curtain walls,
- On mineral surfaces that come into contact with the ground,
- For all kinds of reinforced concrete structures under the ground and on the ground,
- In the insulation of wet places

**Features and Benefits**

- Can be applied with brush or airless spray gun.
- Does not sag on vertical surfaces.
- Maintain elasticity even at low temperatures.
- It can be applied on all mineral surfaces such as concrete, stone, brick, briquette.
- It provides water isolation against jointless, seamless and all kinds of water and humidity effects.
- Solvent free,
- It can be applied on dry and slightly moist surfaces.
- Crack bridge can be built.
- Radon gas is impermeable

**Application Instructions**

Surface Quality: The surfaces must be clean, smooth, solid, free from any antiadhesive substance such as dust, oil, dirt, rust, mold oil, detergent and waste. If there is segregation in concrete, it should be discarded and loose parts should be removed, weak parts should be removed. If there is crack, hollow on the floor or wall to be applied, it should be repaired with appropriate repair mortars. Chelfix Bitumen 40SB 2K application should be started 3-4 days later.

Surface Preparation: The surface to be insulated must be dry. Water puddles should be removed if there is pond watering. If there is dilatation of the structure before applying Chelfix Bitumen 40SB 2K, it is firstly necessary to isolate the dilatation using Pah Bandi and Chelfix Bond 400 D. Later isolation of dilatations is more difficult and costly.

**Application Notes / Restrictions**

- Foreign materials should not be added.
- It should not be applied under direct sunlight.
- Should be applied in two layers.
- It should not be applied in the rain.
- The product should not be diluted with water.
- Newly applied material is finished to cure, etc. until rain. it must be protected against weather conditions.
- Component B is added to Component A 400K, Component A in a clean container, or in its own container, which is free from any obstructive material. The product is mixed with a low speed mixer until a homogeneous mixture without lumps is obtained. Mixing time should be minimum 5 min.

- Apply Primer or Chelfix Bitumen 40SB 2K liquid component 1/10 on the surface to be applied. After waiting 30 minutes to 1 hour, the mixture is applied to the surface with the ready-to-apply product, hard-bristled brush or spraying machine. After completing the reaction of the material,
  2. coat application is made in the perpendicular direction of the first coat application.
- The waiting time between floors is at least 5 hours. After the first coat has been applied, it can be passed to the other floors when there is no trace on the fingers in the manual control. If desired, it can be used as carrier glass fiber, reinforcement throughout the floors.
- Since the product does not have UV resistance, it is absolutely necessary to use heat insulation plates, protection plates, geotextile felt, should be covered with.
- It must be protected after application against adverse weather conditions such as direct sunlight, high air temperature (above +35°C), rain and frost. The product should be cleaned thoroughly with water and detergent before it is fully cured and hardened.
- Immediately after application, before hardened, the equipment should be cleaned with Thinner. After the product is hardened, it should be cleaned by mechanical methods.

## Technical Data

CHARACTERISTIC PROPERTY	STANDARD	TS EN 15814 + A2 REQUIREMENTS	CONCLUSION
<b>Crack Bridging</b>	TS EN 15812	+4°C, 2 mm crack, ≥ 3mm dry film	CB2
<b>Rain Resistance</b>	TS EN 15816	≤ 8 hours, ≥ 3mm dry film	R2
<b>Water Resistance</b>	TS EN 15817	1. There must be coloration in the water 2. There should be no separation from the e reinforcement, 3. ≥ 4mm dry film application (on cured product)	appropriate
<b>Flexibility at Low Temperatures</b>	TS EN 15813	0°C, There should be no cracks	appropriate
<b>Dimensional Stability 70°C</b>	TS EN 15818	70°C de, No bleeding or sagging	appropriate
<b>Film Thickness Reduction After Drying</b>	TS EN 15819	≤ 50 %	appropriate ≤ 50 %
<b>Response to Fire</b>	TS EN 13501-1	According to Classification EN 13501-1	E
<b>Waterproofing</b>	TS EN 15820	≥72 hour, 0,075 N/mm <sup>2</sup> pressure, reinforcement, dry film thickness ≥ 4mm	CLASS W2A
<b>Compression Resistance</b>	TS EN 15815	reinforcement, dry film thickness ≥ 4mm, 0,30 MN/mm <sup>2</sup> stable under pressure ≤ %50	CLASS C2A

## Other Technical Information

<b>FLEXIBILITY %</b>	TS EN ISO 527-3	>%100
<b>Intensity (g/ml)</b>	TS 132	A:1± 0,02 A+B:1,12 ±0,02
<b>Pot Life (min)</b>	LTY	60
<b>Drying(day)</b>	LTY	3
<b>Curing (hours)</b>	LTY	24
<b>Packaging</b>	LTY	32 kg set
<b>Shelf Life</b>	LTY	12 months in unopened packaging
<b>pH</b>	LTY	>10
<b>Time for Soil Filling</b>	LTY	3 Day
<b>Application Temperature</b>	LTY	(+5 C°)- (+30 C°)
<b>Dangerous substance</b>	-	Does not contain hazardous materials

Area of Application	Min. Application Thickness (Dry Film Thickness)	Consumption
Grounds exposed to nematode and unpressurized water	2 mm	3.0 kg / m <sup>2</sup>
Temporary pressure water insulation (accumulating ground water)	3 mm (Netting application)	4.5 kg / m <sup>2</sup>
Continuous pressurized water insulation (ground water)	4 mm (Netting application)	6.0 kg / m <sup>2</sup>